

Date: Friday, 04/04/2008 8:54:42 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CLAMP
 Job Number : 38313
 Estimate Number : 10192
 P.O. Number :
 This Issue : 04/04/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D2171
 Drawing Number : D2171 REV. D
 Project Number : N/A
 First Issue : 02/04/2008 Type : PURCHASED PARTS Drawing Revision : D
 Previous Run : 33936 Material :
 Due Date : 24/04/2008 Qty: 37 Um: Each
 Written By : *[Signature]*
 Checked & Approved By :
 Comment : Est F 01.11.29 Reformat SM/EC
 Est Rev:g Now On Waterjet 08-04-04 JLM
 Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 .063 Sheet



Comment: Qty.: 0.0260 sf(s)/Unit Total: 1.0400 sf(s)

304/316 .063 Sheet 107513 LB 8-4-4

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D 2482

Dwg Rev: D

Prog Rev: D

LB 8-4-4

(40) 39

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



LB 8-4-4

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

PG



formed as per dwg D2171 REV. D
issue P/O
P/O: 6372
C208/05/15



(40) 39

Comment: SECOND CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr

2- Bend as per Dwg D2171

3- Tumble

08/06/12

(39)

4.1 ensure c/c attached

DECLINE / inspect and DAMAGE

08/06/12

(39)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 38313

Part Number: D2171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



coantes

Comment: INSPECT WORK TO CURRENT STEP

08/06/12 x 39

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST456*

Pc 8/6/13

(39)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/16

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



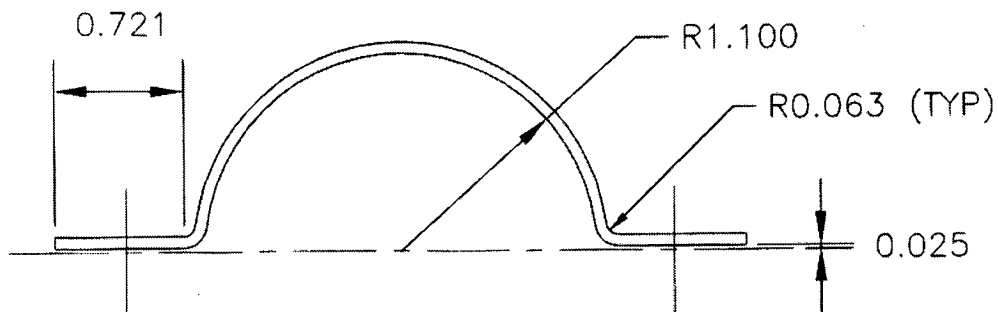
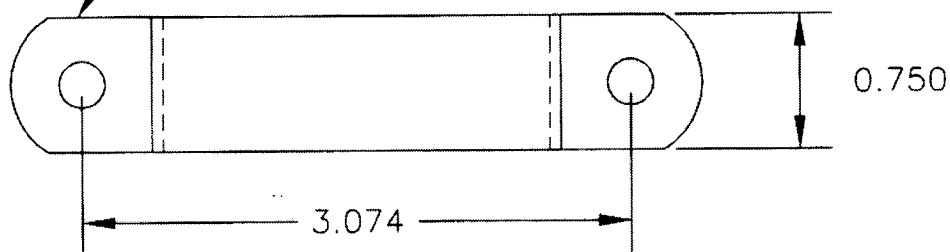
N 08.06.13



DESIGN <i>BW</i>	DRAWN BY <i>DA</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>KE</i>	DRAWING NO. D2171	REV. D SHEET 1 OF 1
DATE 99.03.08		TITLE CLAMP	SCALE 1:1
B	96.01.29	REDRAWN	
C	97.05.14	RADIUS CHANGED, CUSHION ADDED	
D	99.03.08	REMOVE CUSHION (TSR A890) 4.158 WAS 4.888	

RELEASED
99.03.11 KE

PUNCH ENDS PER SPEC
CONTROL DRAWING D2727



MATERIAL: 304/316 SS 0.063 THICK
FLAT LENGTH: 4.968 END-END
4.158 HOLE-HOLE

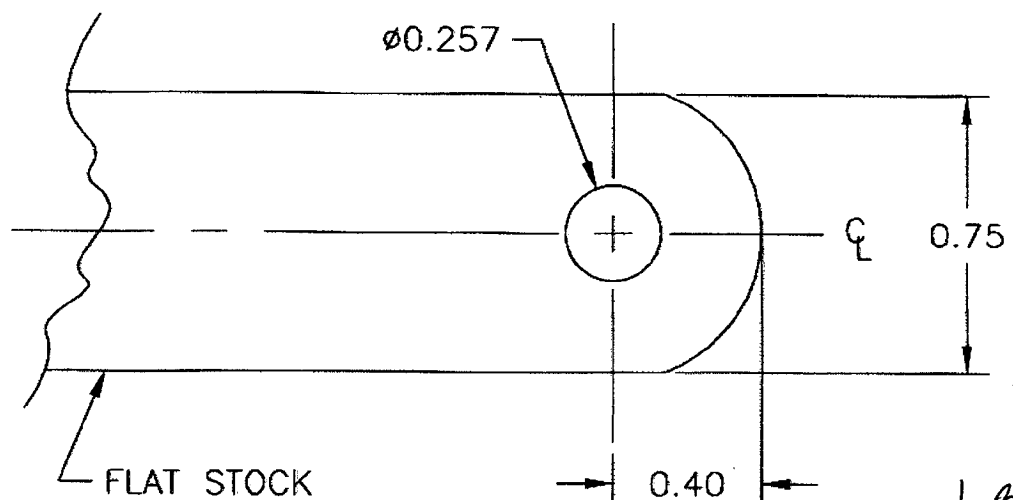
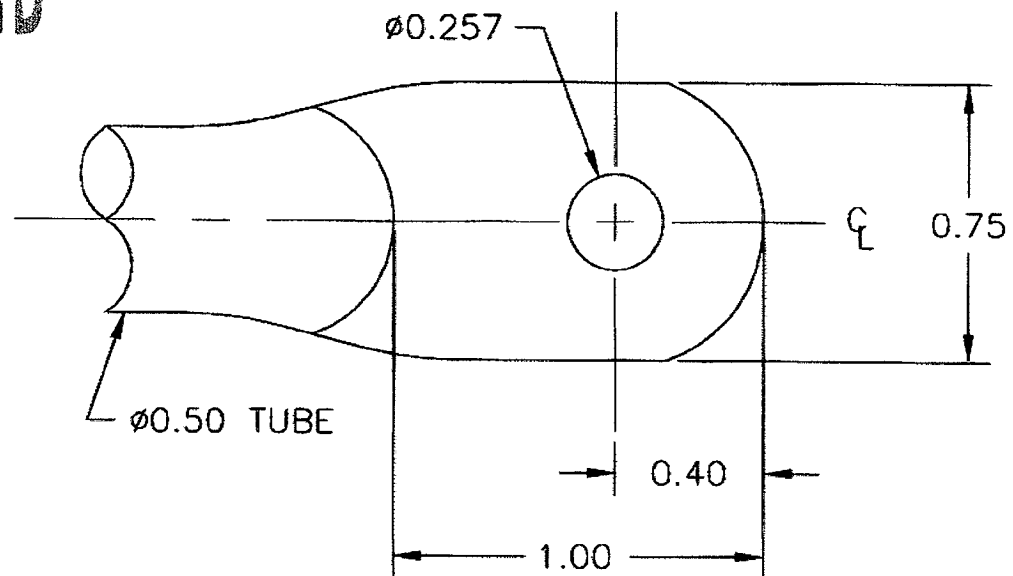
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38313



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED MAY	APPROVED JA	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	#CP 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE



NOTE: TOLERANCES ARE PER DART QSI DIB UNLESS OTHERWISE NOTED.



W/O 38313



180 AVENUE LABROSSE
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7



BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2008/05/29	0394788

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART GFI-0299		J0183501	PO00006372	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.		DESCRIPTION	
40 39 Per 24	D2171 ✓ P. 8/12 S		CLAMP PRICE TBA CERTIFICATE OF CONFORMANCE REQ	

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

RECU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. 4		OUR JOB NO. J0183501		SHIPPING MEMO 0394788	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME
	39 PCS	PO00006372	D2171	D	CLAMP
MATERIAL		SUPPLIED BY		MAT. REL. NO.	
S.S.T 304		DART AEROSPACE		N/A	
PROCESS			PROCESSOR		RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE		GFI		CONFORMS
2	1 PC USED FOR SET UP		GFI		CONFORMS
3					
4					
5					
6					
7					
8					
9					

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **29 MAY 2008**

G.F.I. Q.C. REP. *[Signature]*



